

### **Propagation of a jam code signal in the conical-scan seeker processor Heterostructured redox-active V<sub>2</sub>O<sub>5</sub>/SnO<sub>2</sub> oxide nanocatalyst for aqueous-phase oxidation of furfural to renewable maleic acid**

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#### **Abstract**

In this paper, we report on the synthesis of heterostructured V<sub>2</sub>O<sub>5</sub>/SnO<sub>2</sub> nanocatalysts with varying vanadium metal loadings of 5–30 wt%. The catalytic performance of the designed catalysts was evaluated in the oxidation reaction of furfural to maleic acid using hydrogen peroxide. The synthesis method afforded highly dispersed nanosized VO<sub>x</sub> species with predominant exposed V<sup>5+</sup> and V<sup>4+</sup> on SnO<sub>2</sub> oxide. Such structural interface developments of the heterostructured V<sub>2</sub>O<sub>5</sub>/SnO<sub>2</sub> catalyst resulted into modified electronic structure; phase compositions and textural properties of the individual V and Sn metal oxides with respect to varying V-metal loadings, which lead to improved catalytic performances. Under optimized reaction conditions, a 60% yield of maleic acid was achieved in furfural oxidation reaction. Based on characterization results, the high surface area and low V-metal loading (9.3 wt% vanadium) presented the most redox active V<sub>2</sub>O<sub>5</sub>/SnO<sub>2</sub> catalyst. At low V-metal loadings the catalyst is populated with the presence of VO<sub>x</sub> monomeric and polymeric species which are proposed to induce the highly active vanadium sites. This was confirmed for the most active catalyst to possess vanadium with the predominant V<sup>4+</sup> state and superoxide oxygen. The catalytic performance showed by V<sub>2</sub>O<sub>5</sub>/SnO<sub>2</sub> present a solid catalyst derived from earth-abundant and cheap metals for the catalytic oxidation upgrade of biomass typical furfural to important value-added maleic acid intermediate chemical.