

Following an active science-meets-industry approach on dealing with biomass and organics waste streams, this timely book foregrounds key issues facing South African policy makers, industry practitioners and scholars.

The editors drew together a wide pool of experts in the biomass and organic valorisation industry and research, offering the most recent research, development and innovation undertaken by South African universities and science councils. Spanning twelve chapters and divided into the following four key parts, the book offers solutions to industry and research on

- **Quantifying organic waste:** An overview of potential sources and volumes is offered, with an identification and characterisation of solid biowaste residues.
- **Biological treatment, covering** the latest norms and standards; a biorefinery approach for the sugar industry; an integrated waste management approach for municipal sewage treatment; biogas production from abattoir waste; optimisation of biogas production from animal waste; and integrated bioremediation and beneficiation of bio-based waste.
- **Mechanical and chemical treatment, covering** the beneficiation of sawdust waste; developing sustainable biobased polymer and bio-nanocomposite materials; and the valorisation of waste mango seeds.
- **Thermal treatment, which** evaluates different municipal solid waste recycling targets in terms of energy recovery and CO2 reduction.



OPPORTUNITIES FOR BIOMASS AND ORGANIC WASTE VALORISATION

Finding alternative solutions to disposal in South Africa



Editors

Linda Godfrey
Johann F. Görgens
Henry Roman

OPPORTUNITIES FOR BIOMASS AND ORGANIC WASTE VALORISATION

Editors Linda Godfrey; Johann F. Görgens and Henry Roman

UNISA PRESS
Routledge

ISBN 978-1-77615-010-6



UNISA
UNIVERSITY OF SOUTH AFRICA
PRESS

ISBN 978-1-77615-010-6



Routledge
Taylor & Francis Group
LONDON AND NEW YORK

OPPORTUNITIES
FOR BIOMASS AND
ORGANIC WASTE VALORISATION

FINDING ALTERNATIVE SOLUTIONS TO DISPOSAL IN SOUTH AFRICA

Editors

Linda Godfrey

Johann F. Görgens

Henry Roman

UNISA 
university
of south africa
PRESS
University of South Africa
Pretoria

 **Routledge**
Taylor & Francis Group
LONDON AND NEW YORK

© 2018 University of South Africa
First edition, first impression

Print book: ISBN 978-1-77615-010-6

Published by Unisa Press
University of South Africa
PO Box 392, 0003, UNISA

 **Routledge**
Taylor & Francis Group
LONDON AND NEW YORK

Hardback:
Hardback:
eBook:

Prior to acceptance for publication by Unisa Press, this work was subjected to a double-blind peer review process mediated through the Senate Publications Committee of the University of South Africa.

Project Editor: Ingrid Stegmann
Book Designer, Typesetting and Cover Design: Monica Martins-Schuld
Copyeditors: Elize Zywockiewicz
Indexer: Gail Malcolmson
Printer:

All rights reserved. No part of this publication may be reproduced in any form or by any means – mechanical or electronic, including recordings or tape recording and photocopying – without the prior permission of the publisher, excluding fair quotations for purposes of research or review. To copy any part of this publication, you may contact DALRO for information and copyright clearance. Any unauthorised copying could lead to civil liability and/or criminal sanctions.



Tel: 086 12 DALRO (from within South Africa), +27 (0)11 712-8000 Fax: +27 (0)11 403 9094 PO Box 31627, Braamfontein, 2017, South Africa
www.dalro.co.za

Contents

Preface	vii
Foreword	xi
Acknowledgements	xiii
About the editors	xv
Abbreviations and acronyms	xvi

Quantifying organic waste in South Africa

1. Overview of potential sources and volumes of waste biomass in South Africa <i>SHH Oelofse and AP Muswema</i>	1
2. Identification and characterisation of typical solid biowaste residues in South Africa: Potential feedstocks for waste-to-energy technologies <i>N Tawona, BB Sithole and J Parkin</i>	15

Biological treatment

3. Evaluation of the applicability of draft national norms and standards for organic waste composting facilities on landfill sites <i>R du Plessis</i>	29
4. A biorefinery approach to improve the sustainability of the South African sugar industry: An assessment of selected scenarios <i>K Haigh, MA Mandegari, S Farzad, AG Dafal and JF Görgens</i>	47
5. Integrated waste management approach: Use of Acti-zyme for municipal sewage treatment and recovery of biogas and biosolids <i>MM Manyuchi, DIO Ikhu-Omoregbe and OO Oyekola</i>	62
6. Biogas production from blood and rumen content of sheep slaughtering waste under ambient conditions <i>R Niyobuhungiro and H von Blottnitz</i>	77
7. Optimisation of biogas production by co-digestion of domestic animal waste <i>A Kazoka, JM M'dambuki and J Snyman</i>	88

8. Integrated bioremediation and beneficiation of bio-based waste streams
SH Rose, L Warburg, M le Roes-Hill, N Khan, B Pletschke and WH van Zyl 108

Mechanical and chemical treatment

9. Beneficiation of sawdust waste in the context of an integrated forest biorefinery mill: Kraft and pre-hydrolysis kraft pulping properties
JE Andrew, J Johakimu, P Lekha, ME Gibril and BB Sithole 123
10. Development of sustainable biobased polymer and bio-nanocomposite materials using nanocellulose obtained from agricultural biomass
A Mtibe, S Muniyasamy and TE Motaung 139
11. Valorisation of mango seeds via extraction of starch: Using response surface methodology to optimise the extraction process
T Tesfaye and BB Sithole 158

Thermal treatment

12. Evaluation of different municipal solid waste recycling targets in South Africa in terms of energy recovery and CO₂ reduction
BO Oboiren and BC North 181
- Index 196